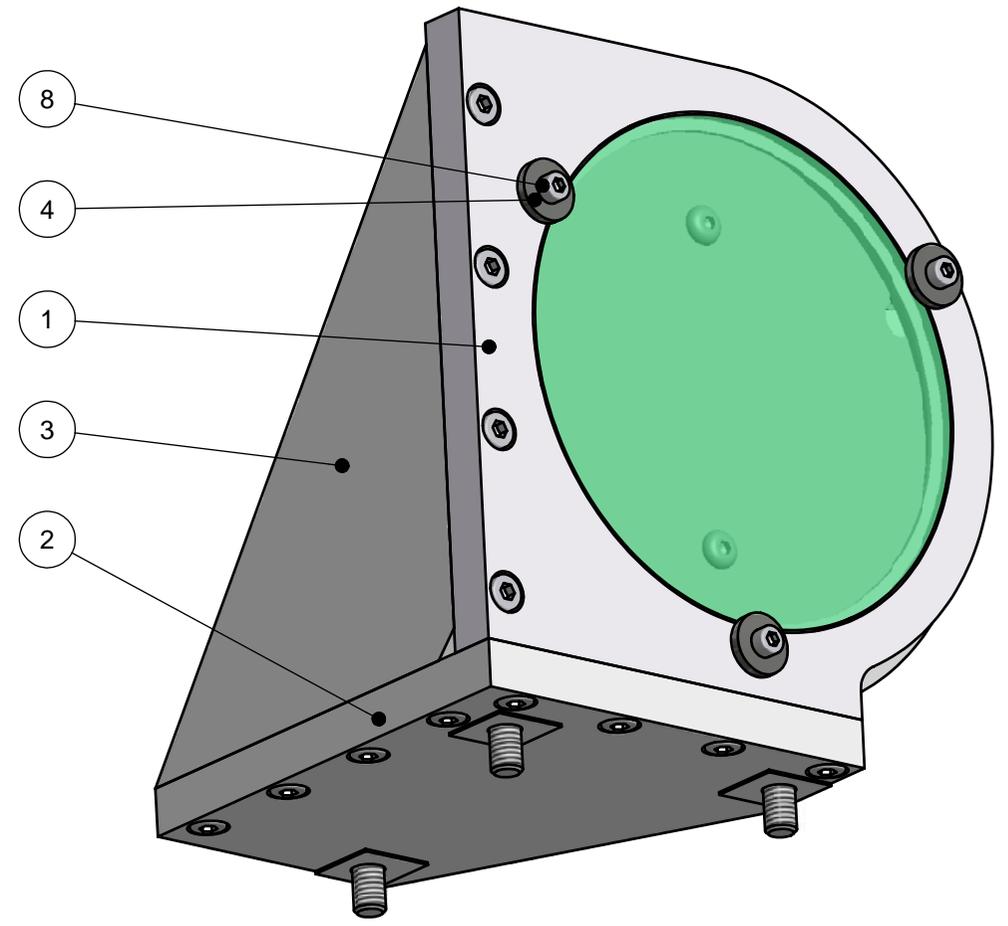
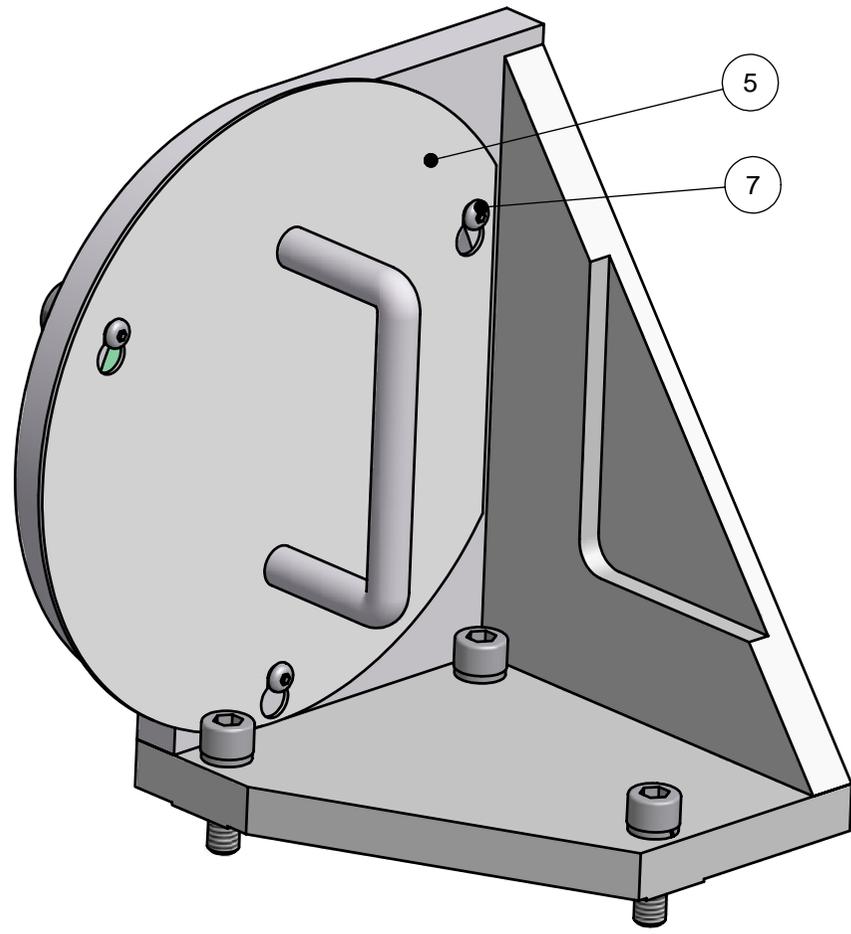
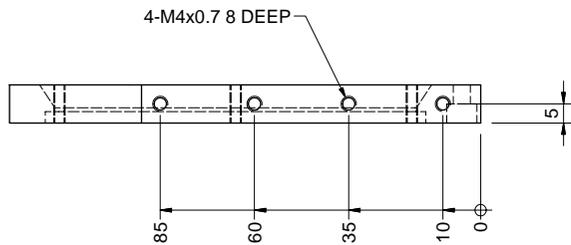
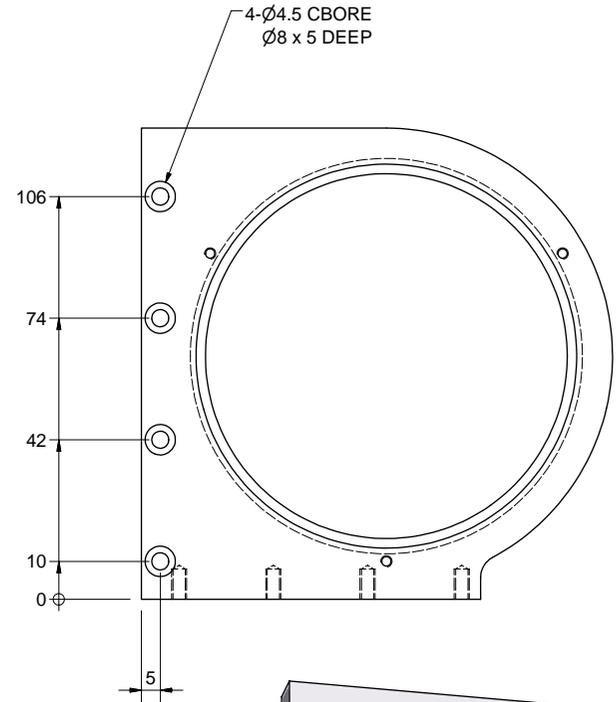
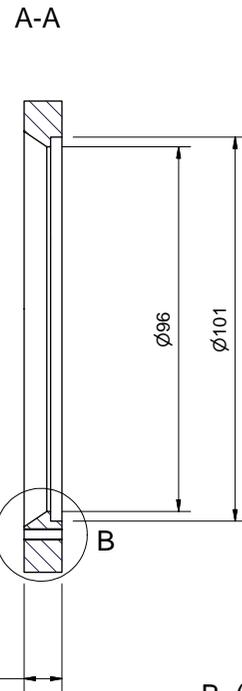
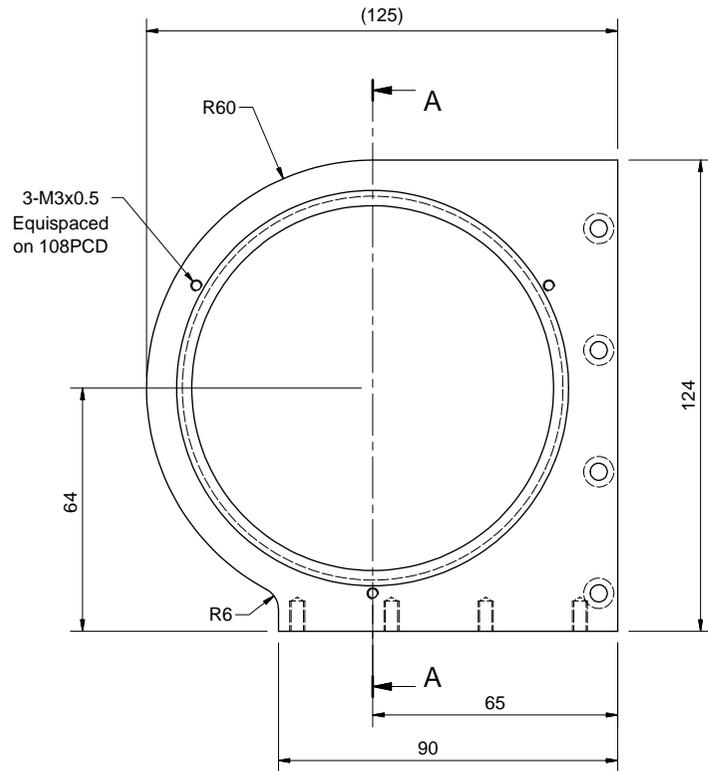


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
A 1	1	GLAS-14-1-001	Dichroic Holder
2	1	GLAS-14-1-002	Dichroic Mount Base
3	1	GLAS-14-1-003	Dichroic Mount Web
4	3	GLAS-14-1-004	Washer
5	1	GLAS-14-1-005	Dichroic Cover Assembly
6	1	Dichroic	
7	3	BS 4168 - M3 x 6	Hexagon Socket Button Head Screw
8	3	ISO 4762 - M3 x 8	Hexagon Socket Head Cap Screw
B 9	12	ISO 4762 - M4 x 12	Hexagon Socket Head Cap Screw
10	3	ISO 4762 - M6 x 20	Hexagon Socket Head Cap Screw
11	12	BS 4464 - M4 Form A	Spring Washer
12	3	BS 4464 - M6 Form A	Spring Washer



<small>UNLESS OTHERWISE STATED</small> All dimensions in mm General Tol: $\pm 0.1$ Angular Tol: $\pm 0.25$ Surface Finish (microns): 3.2 REMOVE ALL SHARP EDGES <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes</small>	Material	Drawn by jolley	Date 06/07/2006	Revision 1	<h2>Dichroic Mount Assembly</h2>
	Finish	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			
					Sheet 1 / 1

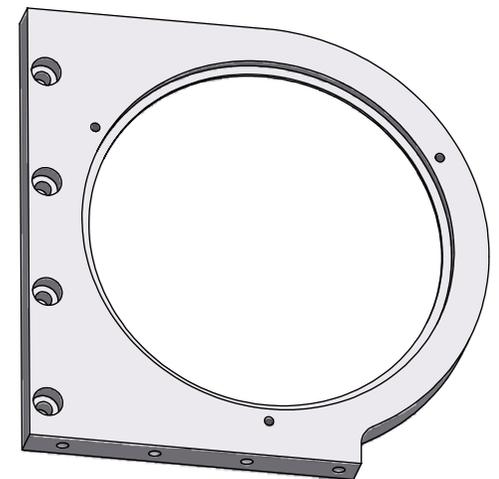
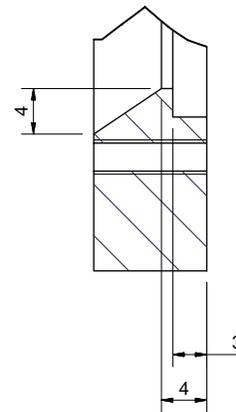
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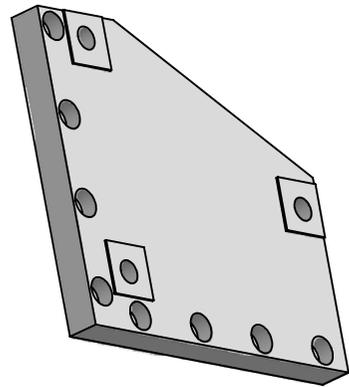
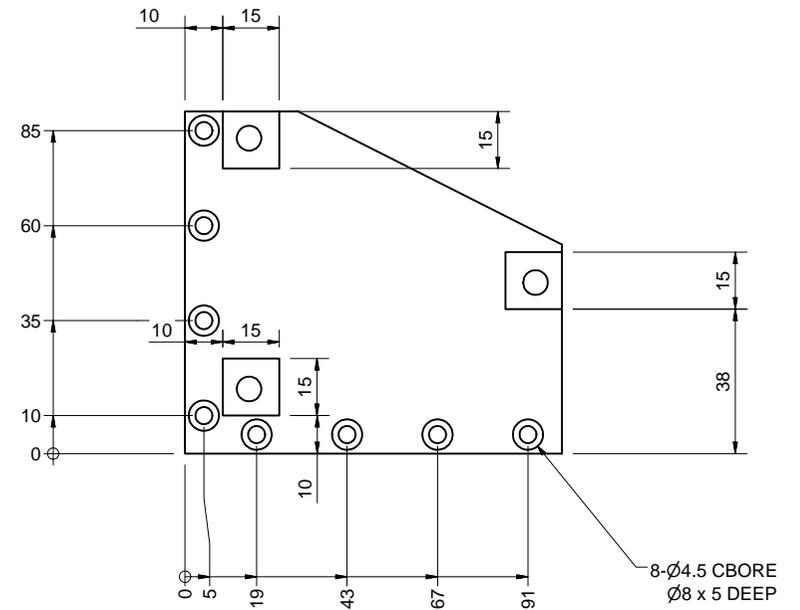
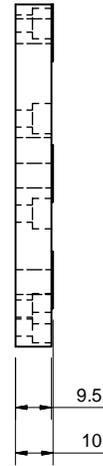
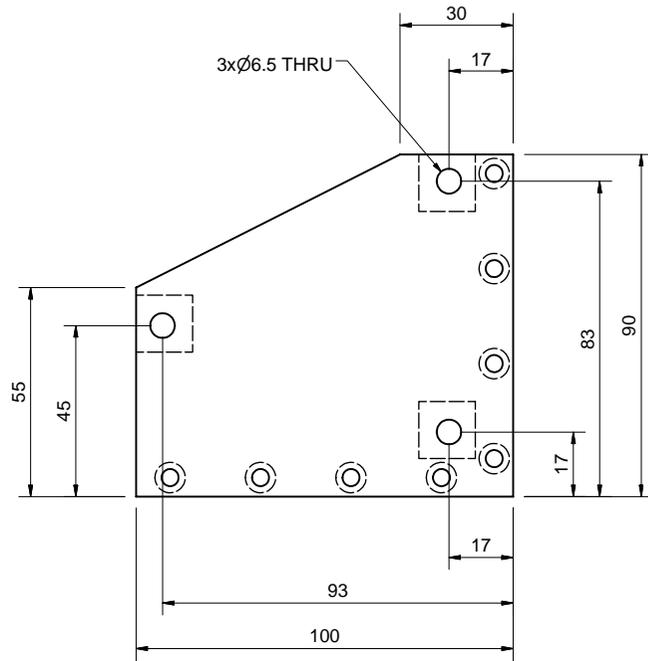
B (3:1)



Third Angle

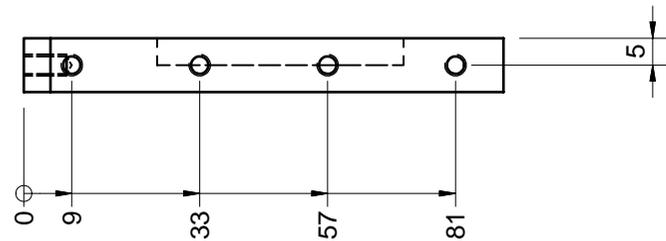
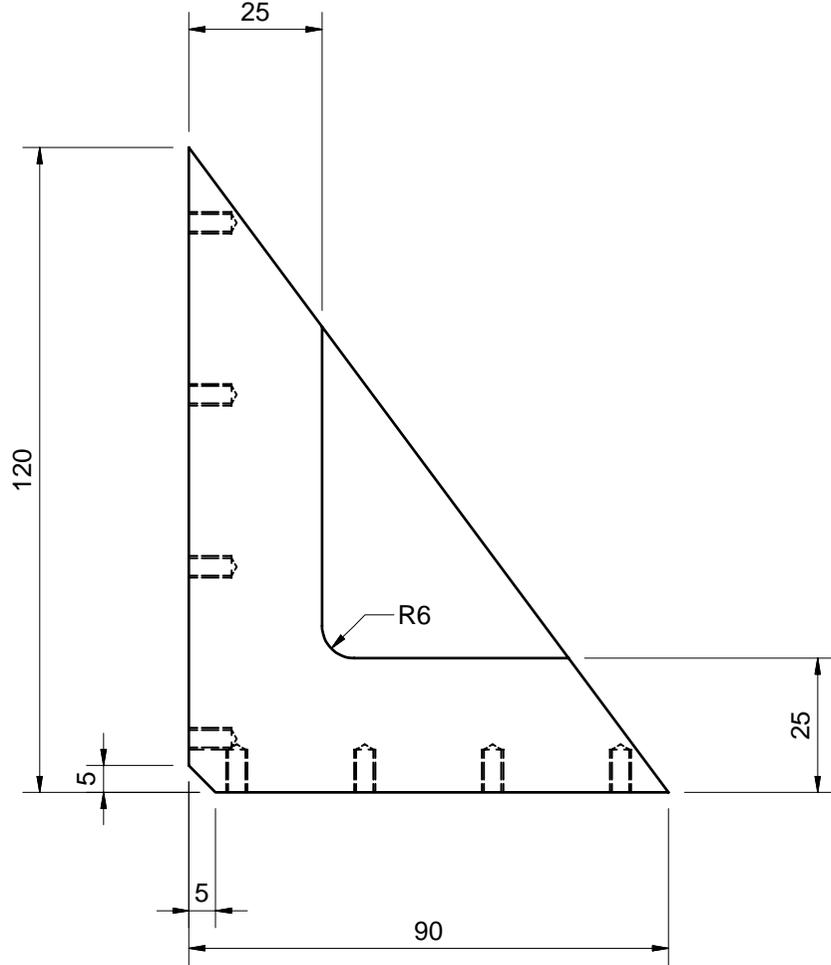
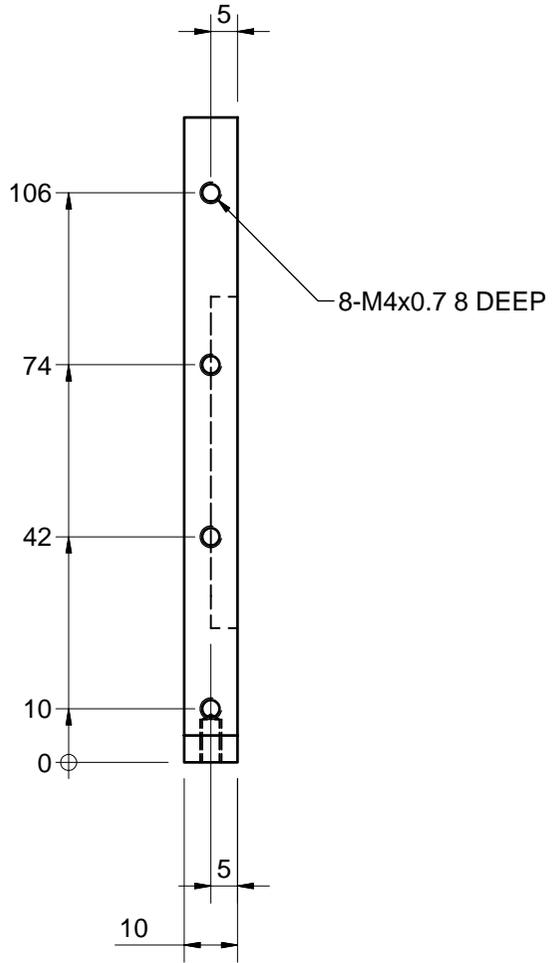
<small>UNLESS OTHERWISE STATED: All dimensions in mm General Tol: <math>\pm 0.1</math> Angular Tol: <math>\pm 0.25</math> Surface Finish (microns): 3.2 REMOVE ALL SHARP EDGES <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or disclosed in whole or in part without the written consent of the Isaac Newton Group of Telescopes.</small> </small>	Material	Aluminium Alloy BS1470 6082 T6	Drawn by	jolley	Date	06/07/2006	Revision	1	<b>Dichroic Holder</b>
	Finish	Black Anodise	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			File name	GLAS-14-1-001	A2	

Remove Sharp Edges

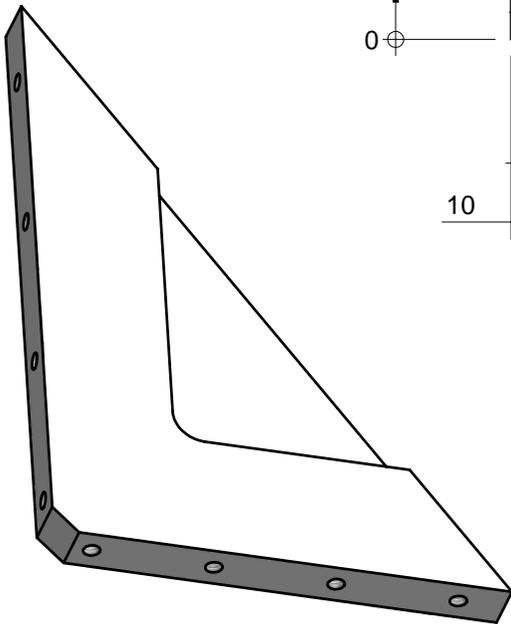


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		BS1470 6082 T6	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400		File name	GLAS-14-1-002	A2	Sheet		
	Finish	Black anodise								

Remove Sharp Edges



Third Angle



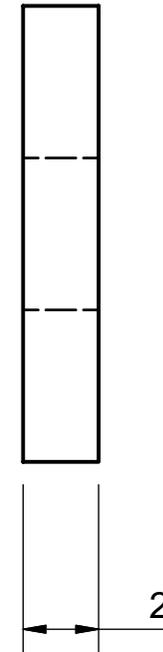
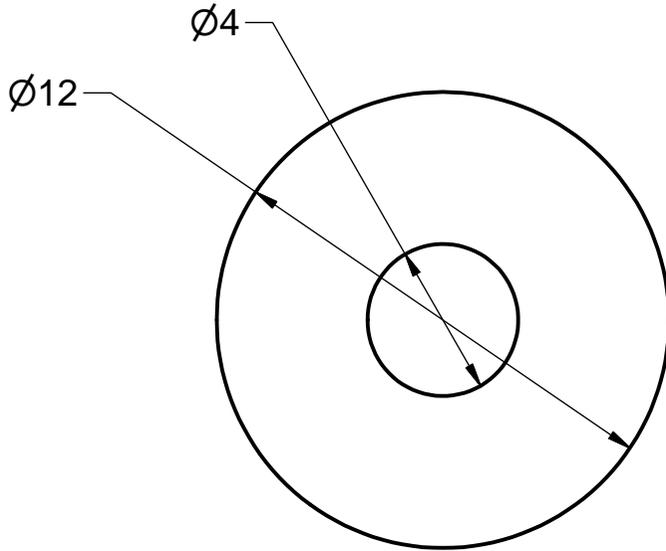
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 General Tol:  $\pm 0.1$   
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 Surface Finish (microns): 3.2  
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Material  
 Aluminium alloy  
 BS1470 6082 T6  
 Finish  
 Black anodise

Drawn by  
 jolley  
 Date  
 06/07/2006  
 Revision  
 1  
 Isaac Newton Group of Telescopes  
 Apartado de Correos, 321  
 Santa Cruz de La Palma  
 +34 922 425 400

Dichroic Mount Web  
 File name  
 GLAS-14-1-003  
 A3  
 Sheet  
 1 / 1

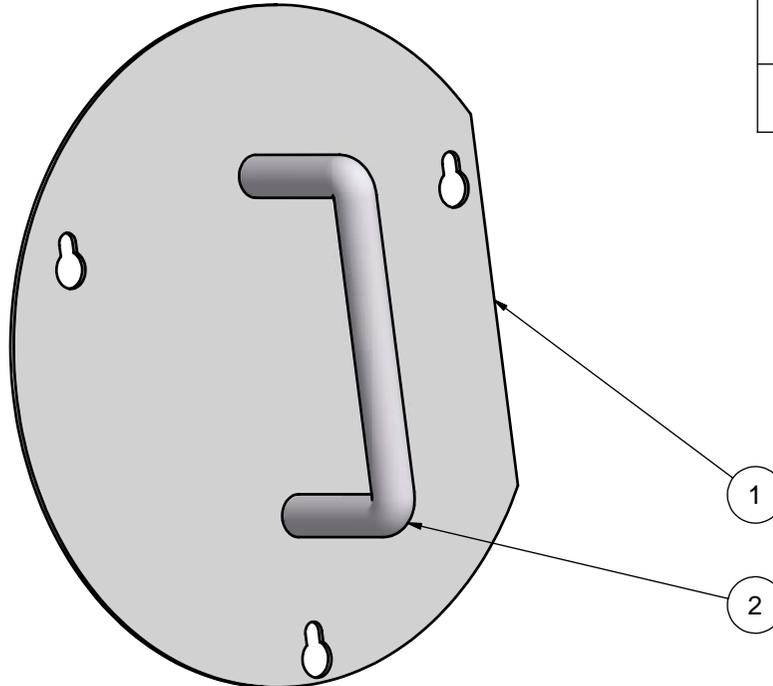
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( 5 : 1 )

Third Angle

<b>UNLESS OTHERWISE STATED</b> All dimensions in mm <b>General Tol: ± 0.1</b> <b>Angular Tol: ± 0.25</b> <b>Surface Finish (microns): 3.2</b> <b>REMOVE ALL SHARP EDGES</b> <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes.</small>	Material Black Delrin	Drawn by jolley	Date 06/07/2006	Revision 1	<b>Washer</b>		
	Finish Clean	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400					

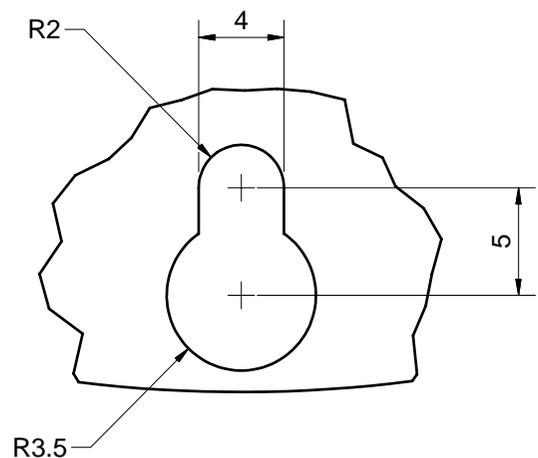
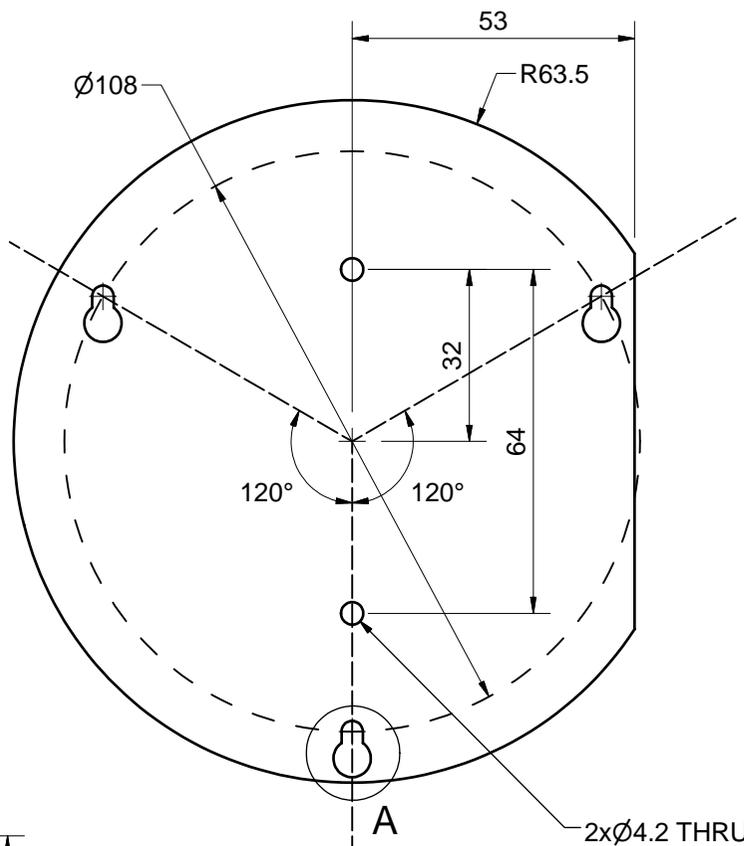


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GLAS-14-1-006	Dichroic Cover Plate
2	1	1568A48	Handle (MaMaster-Carr)
3	2	ISO 7380 - M4 x 8	Hexagon Socket Button Head Screw

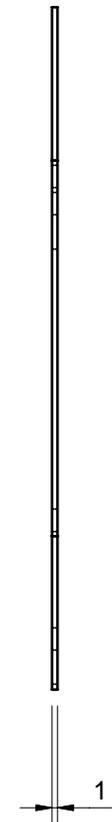


<small>UNLESS OTHERWISE STATED</small> All dimensions in mm <b>General Tol: ± 0.1</b> Angular Tol: ± 0.25 Surface Finish (microns): 3.2 REMOVE ALL SHARP EDGES <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes</small>	Material	Drawn by jolley	Date 06/07/2006	Revision 1	<b>Dichroic Cover Assembly</b>		
	Finish	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400					

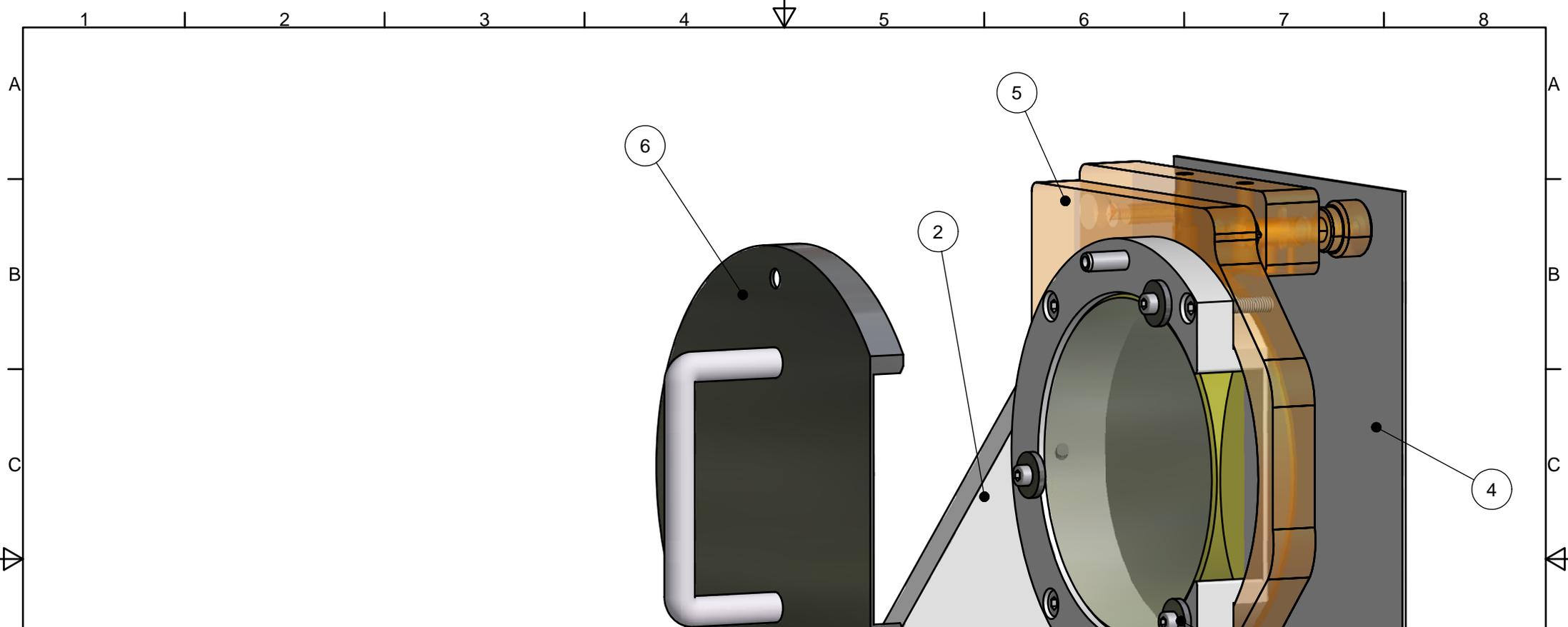
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**A (4:1)**  
 Typical detail of keyhole  
 3 off equispaced as shown  
 on a 108 PCD



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	Aluminium alloy	jolley	06/07/2006	1			
Finish	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400				File name	Sheet	
Black anodise					GLAS-14-1-006	A3 1 / 1	



Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GLAS-14-1-011	Fold Flat Base Plate
2	1	GLAS-14-1-012	Fold Flat Side Plate
3	1	GLAS-14-1-013	Fold Flat Web
4	1	GLAS-14-1-014	Fold Flat Cover Plate
5	1	GLAS-14-1-015	Fold Flat Gimbal Assembly
6	1	GLAS-14-1-017	Fold Flat Cover Assembly
7	3	GLAS-14-1-004	Dichroic Washer
8	1	Folding Flat	
9	3	ISO 4762 - M3 x 8	Hexagon Socket Head Cap Screw
10	3	ISO 4762 - M3 x 10	Hexagon Socket Head Cap Screw
11	8	ISO 4762 - M4 x 12	Hexagon Socket Head Cap Screw
12	2	ISO 4762 - M4 x 25	Hexagon Socket Head Cap Screw
13	1	ISO 4028 - M5 x 10	Hexagon Socket Set Screw
14	3	ISO 4762 - M6 x 20	Hexagon Socket Head Cap Screw
15	3	BS 4464 - M3 Form A	Spring Washer
16	10	BS 4464 - M4 Form A	Spring Washer
17	3	BS 4464 - M6 Form A	Spring Washer

UNLESS OTHERWISE STATED  
 All dimensions in mm  
 General Tol:  $\pm 0.1$   
 Angular Tol:  $\pm 0.25$   
 Surface Finish (microns): 3.2  
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Material

---

Finish

Drawn by  
jolley

Date  
07/07/2006

Revision  
1

Isaac Newton Group of Telescopes  
 Apartado de Correos, 321  
 Santa Cruz de La Palma  
 +34 922 425 400

**Fold Flat Mirror Assembly**

File name  
GLAS-14-1-010

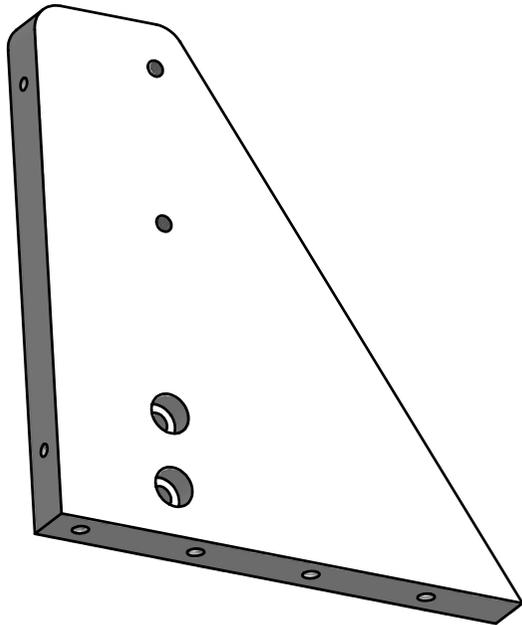
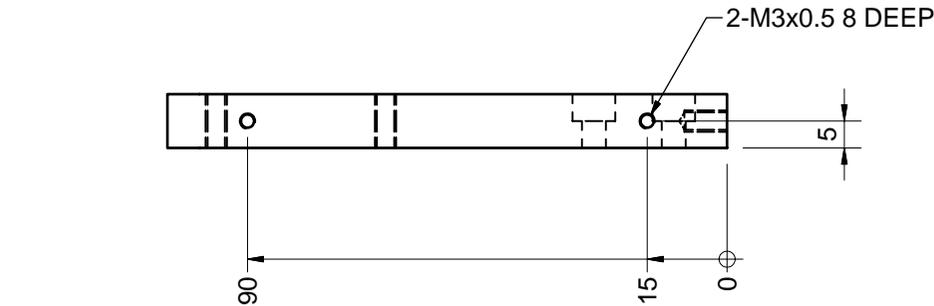
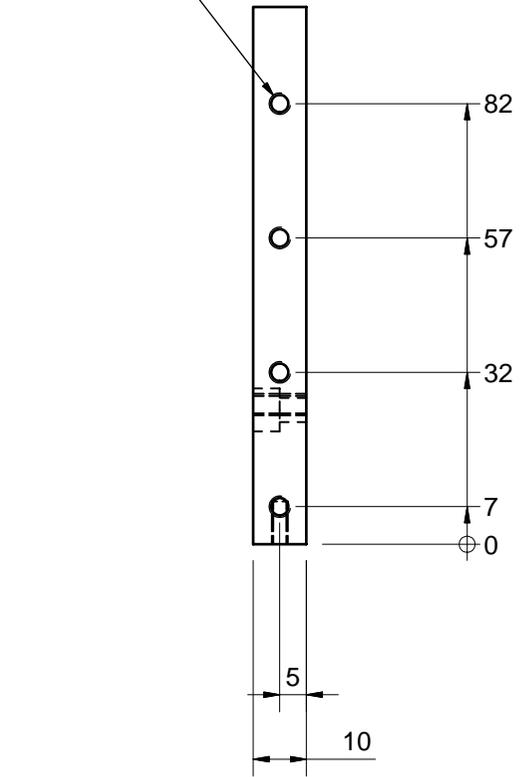
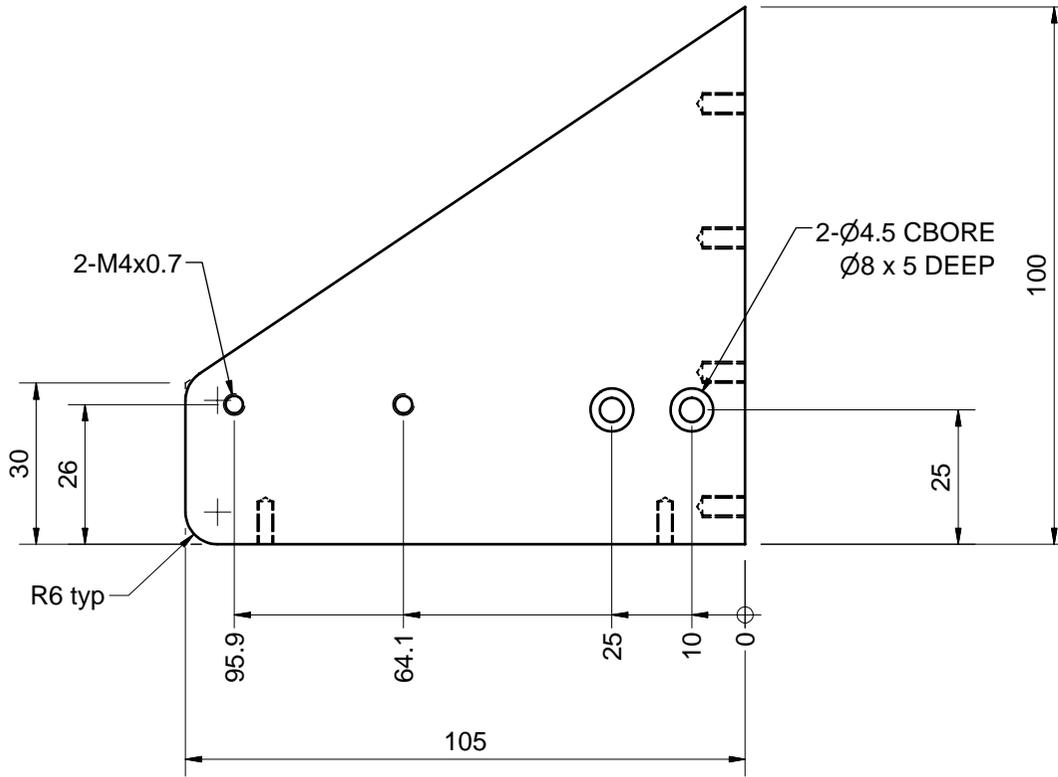
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Sheet  
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Remove Sharp Edges

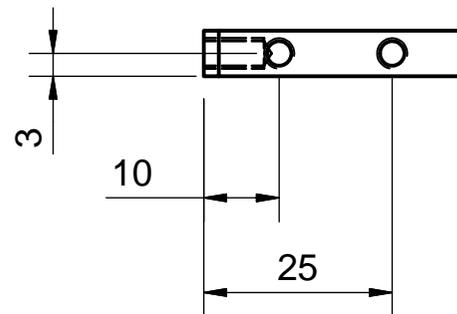
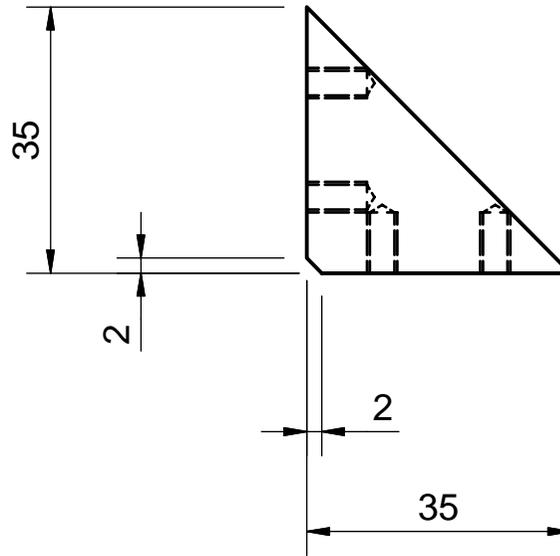
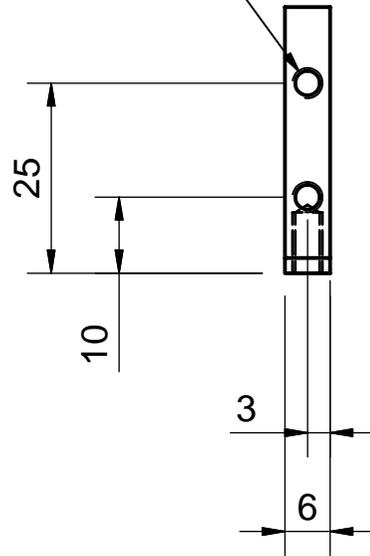
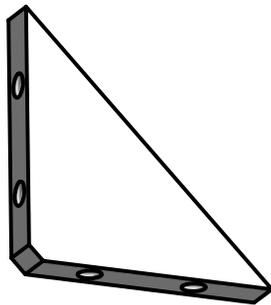
4-M4x0.7 8 DEEP



<p><b>UNLESS OTHERWISE STATED</b>                  All dimensions in mm                  General Tol: <math>\pm 0.1</math>                  Angular Tol: <math>\pm 0.25</math>                  Surface Finish (microns): 3.2                  REMOVE ALL SHARP EDGES                  This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes</p>	Material	Drawn by	Date	Revision	<p><b>Fold Flat Side Plate</b></p>		
	Aluminium alloy BS1470 6082 T6	jolley	06/07/2006	1			
	Finish	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			File name	Sheet	
Black anodise				GLAS-14-1-012	A3	1 / 1	

Remove Sharp Edges

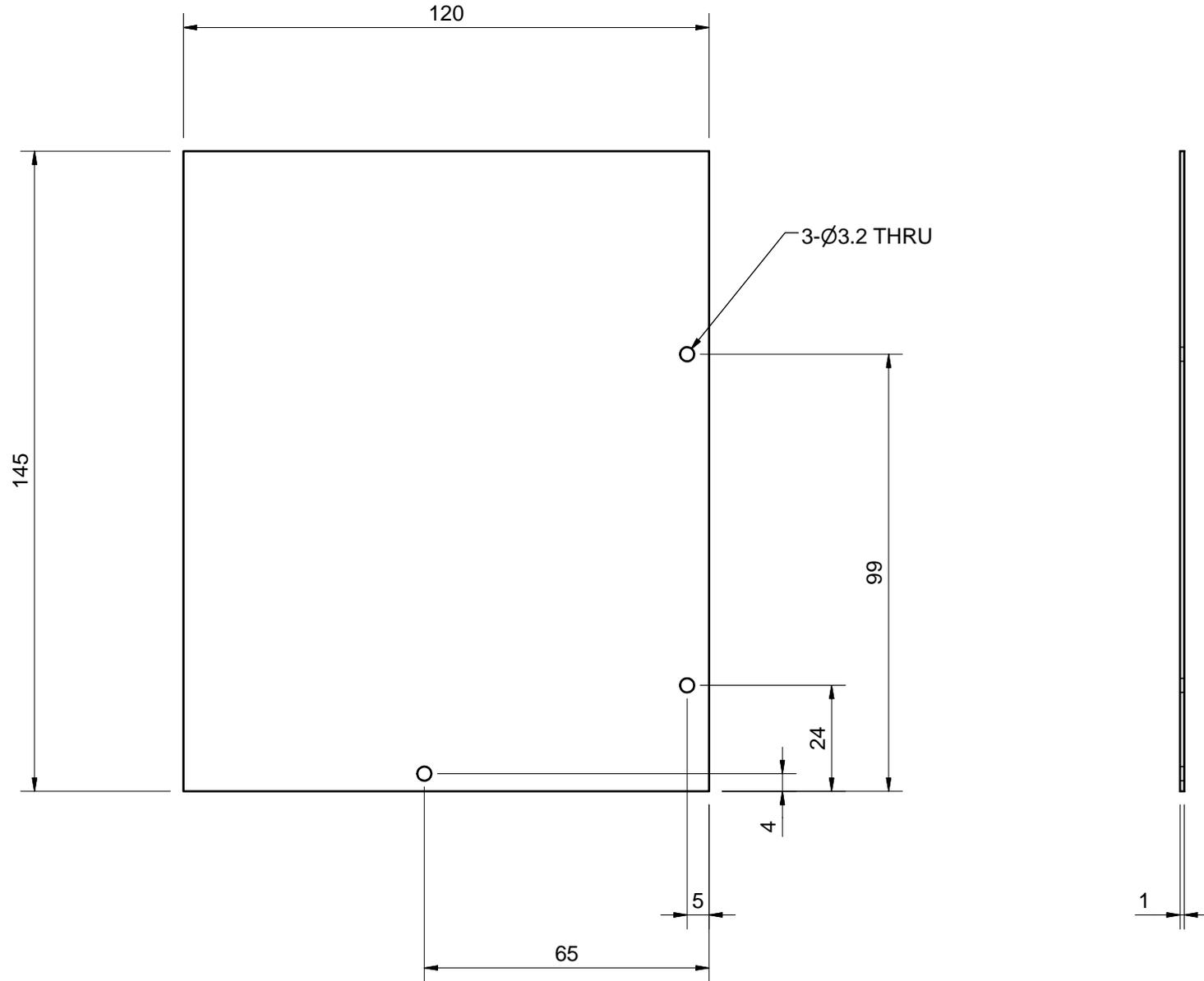
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Third Angle

<p>UNLESS OTHERWISE STATED All dimensions in mm General Tol: <math>\pm 0.1</math> Angular Tol: <math>\pm 0.25</math> Surface Finish (microns): 3.2</p>	Material	Drawn by	Date	Revision	Fold Flat Web		
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REMOVE ALL SHARP EDGES <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes.</small>	Finish	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			File name	A4	Sheet
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Remove Sharp Edges

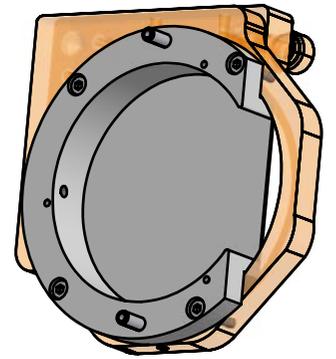
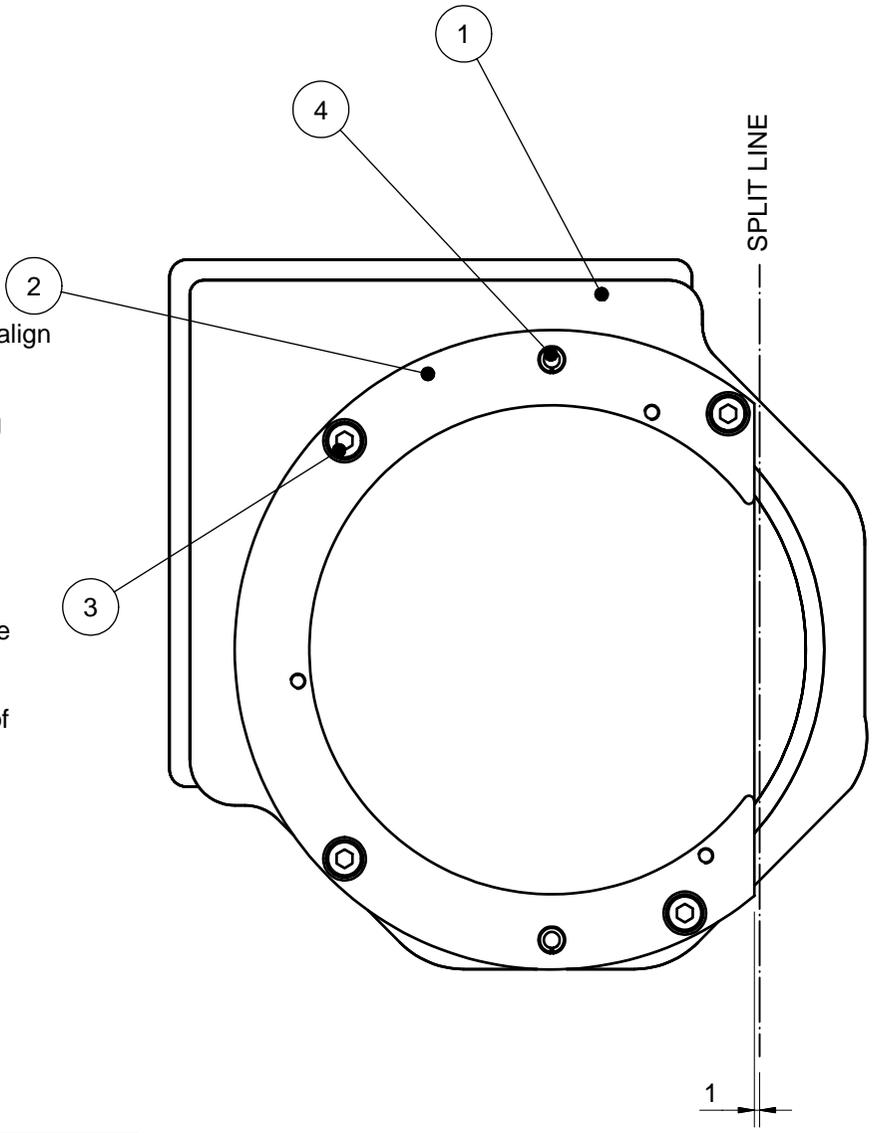


Third Angle

<small>UNLESS OTHERWISE STATED</small> All dimensions in mm General Tol: $\pm 0.1$ Angular Tol: $\pm 0.25$ Surface Finish (microns): 3.2 REMOVE ALL SHARP EDGES <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes</small>	Material	Drawn by	Date	Revision	<b>Fold Flat Cover Plate</b> File name: GLAS-14-1-014 A3 Sheet 1 / 1		
	Aluminium alloy BS1470 6082 T6	jolley	06/07/2006	1			
	Finish						
	Black anodise						

## Assembly Instructions

1. Place adaptor (item 2) in holder (item 1) and align flat edges.
2. Mark through from adaptor for the 4 M4 fixing screws.
3. Remove adaptor.
4. Drill 4-M4x0.7 holes 10 deep.
5. Replace and fix adaptor. This is to prevent the holder from springing.
6. Remove edge of holder (item 1) using edge of adaptor as guide.



(1 : 2)

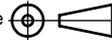
### Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	KS4	4" Kinematic Mirror Mount (Thor Labs)
2	1	GLAS-14-1-016	Fold Flat Mirror Adaptor
3	4	ISO 4762 - M4 x 20	Hexagon Socket Head Cap Screw
4	2	ISO 8752 - 5 x 20 A	Spring-Type Straight Pin

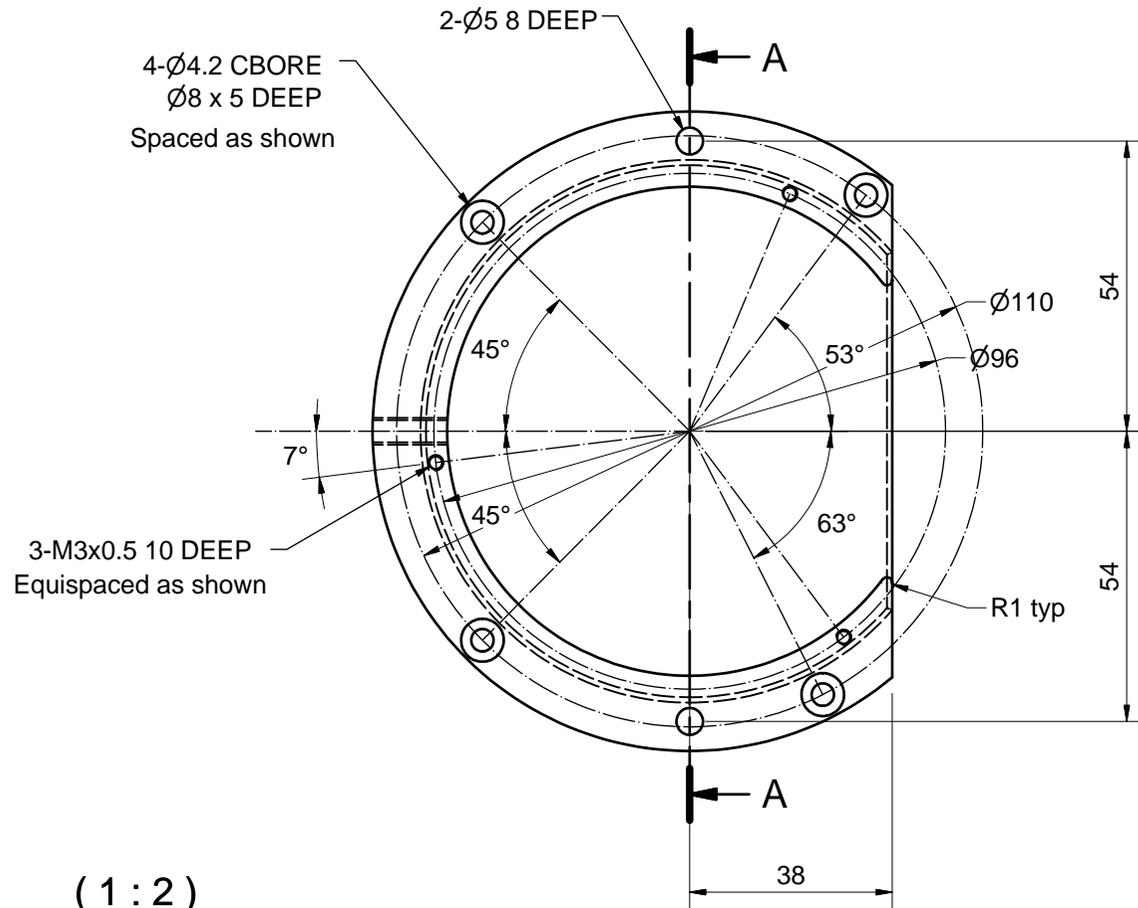
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 Angular Tol:  $\pm 0.25$   
 Surface Finish (microns): 3.2  
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Material  
  
 Finish

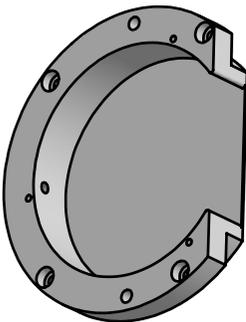
Drawn by  
jolley  
 Date  
06/07/2006  
 Revision  
1  
 Isaac Newton Group of Telescopes  
 Apartado de Correos, 321  
 Santa Cruz de La Palma  
 +34 922 425 400

Third Angle   
**Fold Flat Gimbal Assembly**  
 File name  
GLAS-14-1-015  
 A3  
 Sheet  
1 / 1

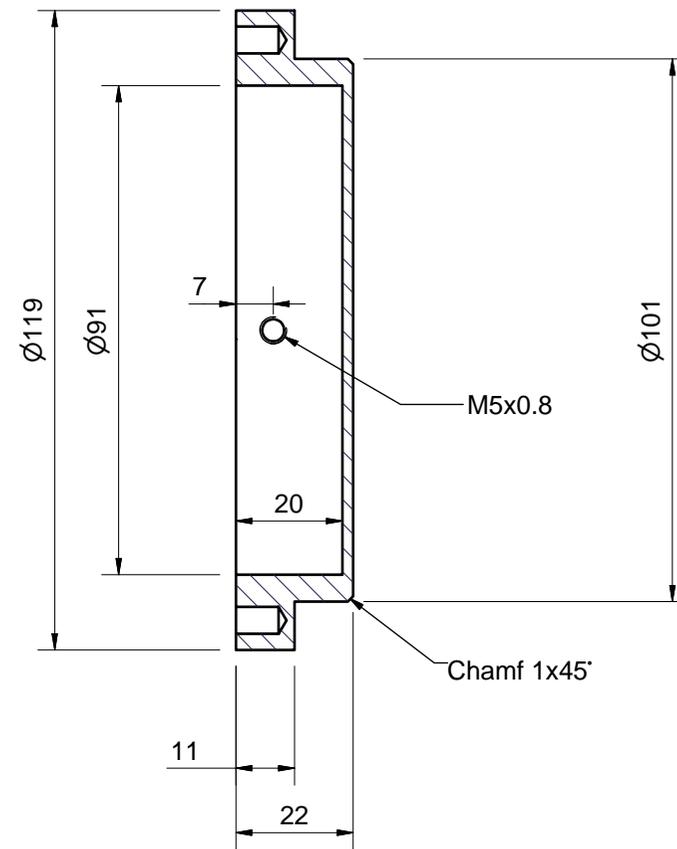
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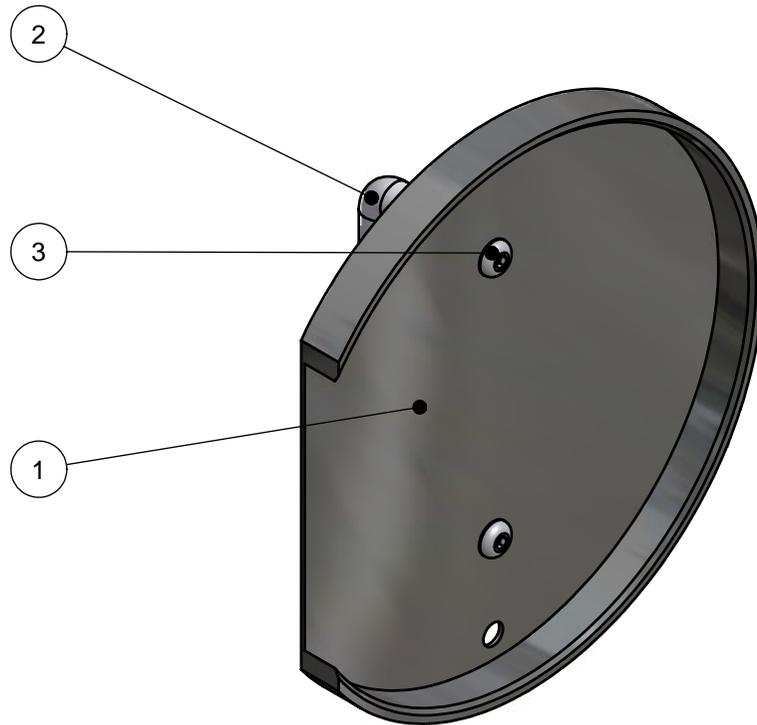
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A-A



<p><b>UNLESS OTHERWISE STATED</b>                  All dimensions in mm                  General Tol: <math>\pm 0.1</math>                  Angular Tol: <math>\pm 0.25</math>                  Surface Finish (microns): 3.2                  REMOVE ALL SHARP EDGES                  This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes</p>	Material	Drawn by	Date	Revision	<p><b>Fold Flat Mirror Adaptor</b></p>		
	Aluminium alloy BS1470 6082 T6	jolley	07/07/2006	1			
Finish	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			GLAS-14-1-016	A3	1 / 1	
Black anodise							



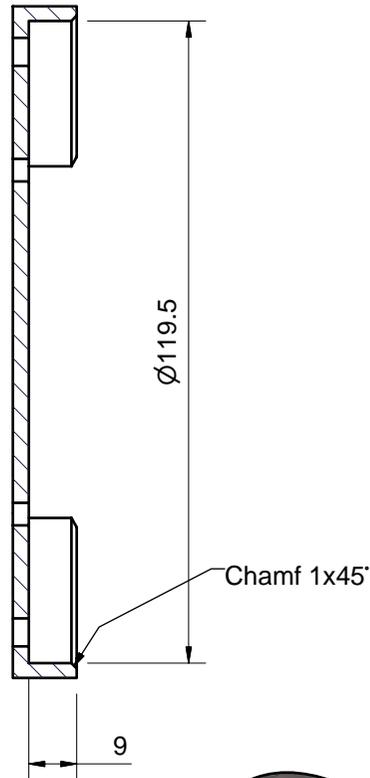
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GLAS-14-1-018	Fold Flat Cover
2	1	1568A48	Handle (McMaster-Carr)
3	2	ISO 7380 - M4 x 8	Hexagon Socket Button Head Screw



<small>UNLESS OTHERWISE STATED</small> All dimensions in mm General Tol: $\pm 0.1$ Angular Tol: $\pm 0.25$ Surface Finish (microns): 3.2 REMOVE ALL SHARP EDGES <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes</small>	Material	Drawn by jolley	Date 07/07/2006	Revision 1	<h2>Fold Flat Cover Assembly</h2>
	Finish	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			
File name GLAS-14-1-017				A3	Sheet 1 / 1

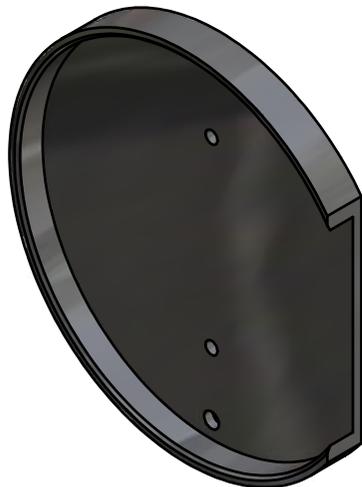
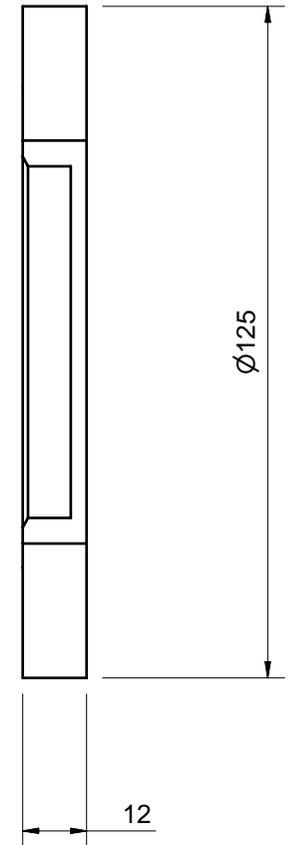
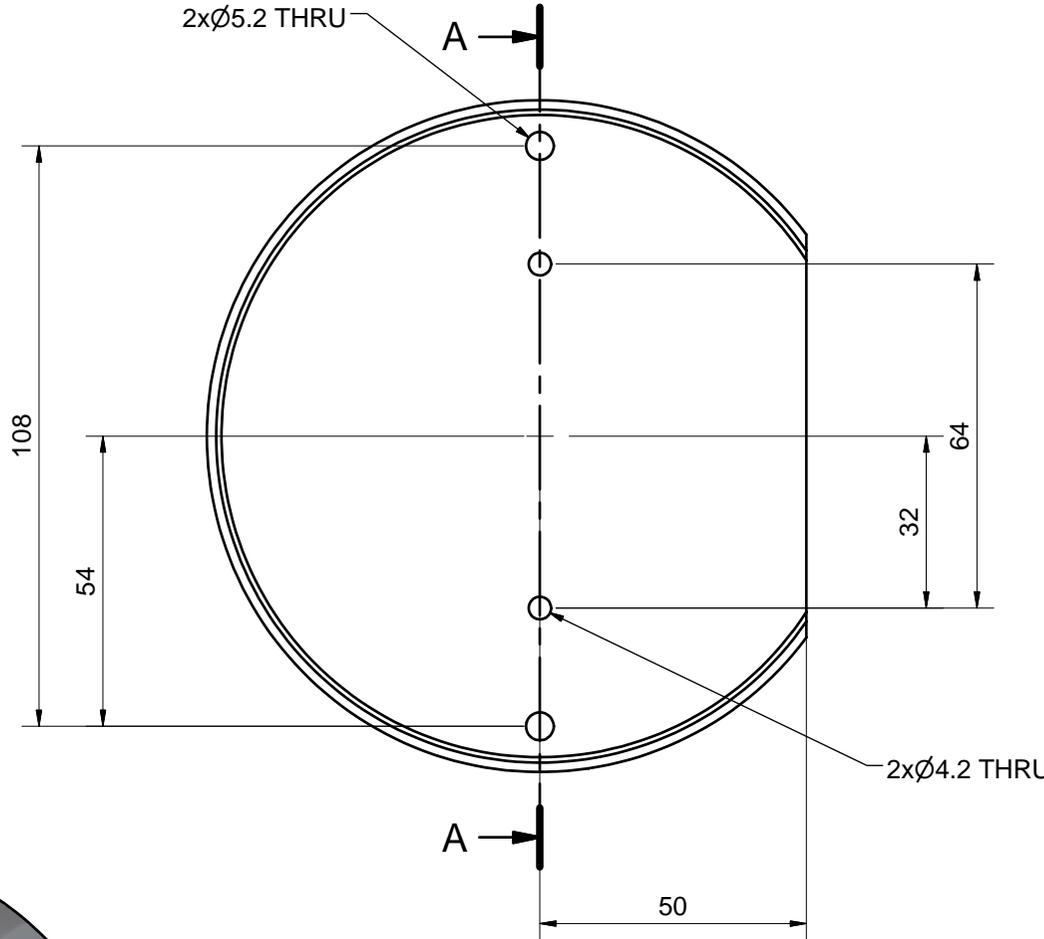
Remove Sharp Edges

A-A



2xØ5.2 THRU

A

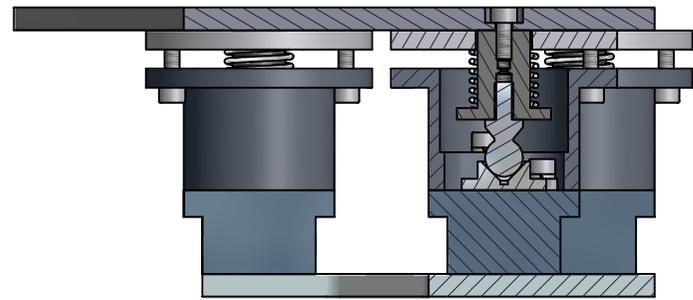


REV	DESCRIPTION	DATE	APPROVED
1	Original	07/07/2006	jolley
2	Overall thickness increased to 12	25/07/2006	jolley

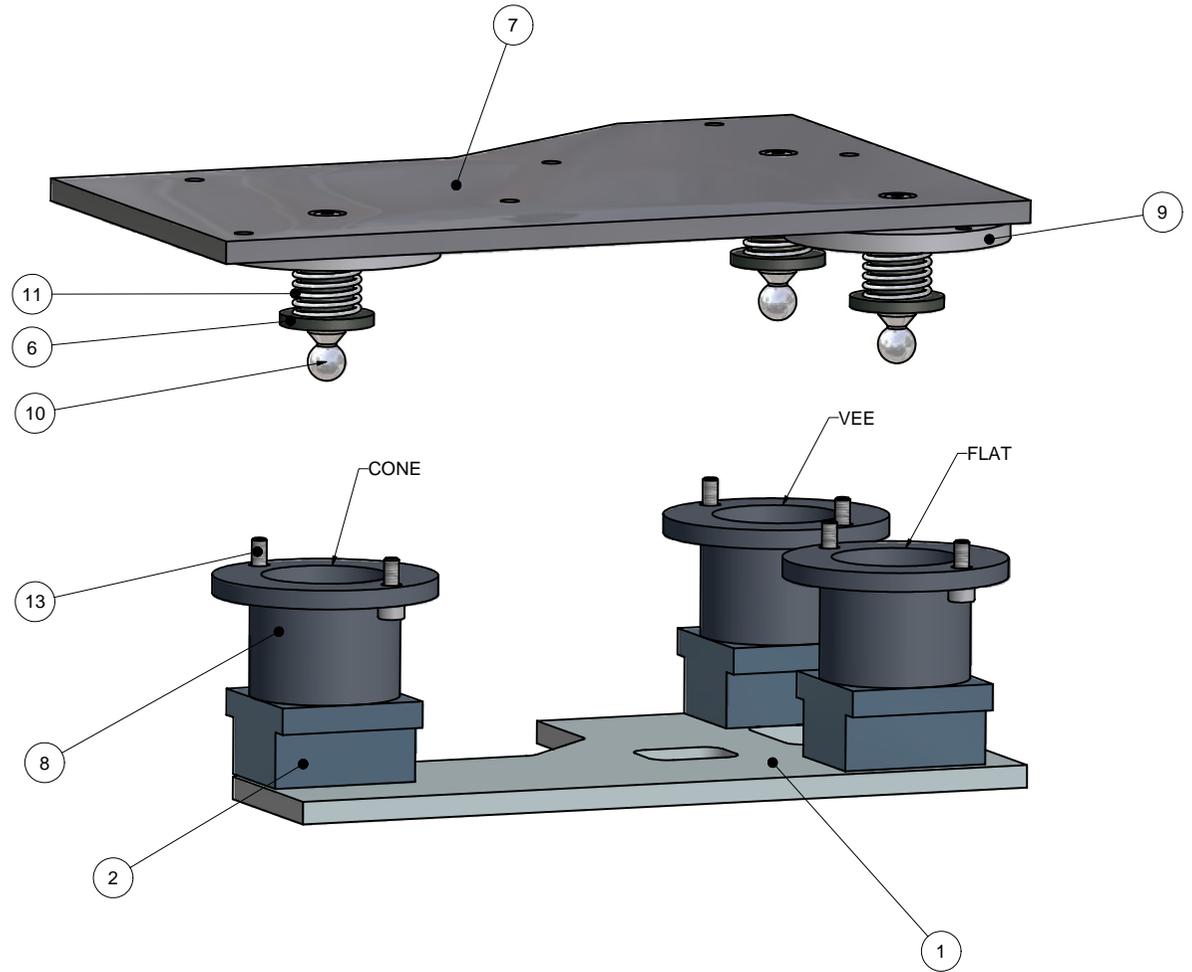


<small>UNLESS OTHERWISE STATED</small> All dimensions in mm General Tol: ± 0.1 Angular Tol: ± 0.25 Surface Finish (microns): 3.2 REMOVE ALL SHARP EDGES <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes</small>	Material	Drawn by	Date	Revision
	Black Delrin	jolley	25/07/2006	2
Finish	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			
Clean				

Fold Flat Cover		
File name	Sheet	
GLAS-14-1-018	A3	1 / 1



Section through a typical mount



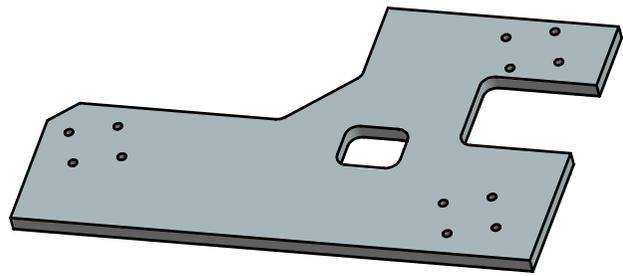
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	GLAS-14-1-021	Dichroic Kinematic Base Plate
2	3	GLAS-14-1-022	Support Block
3	1	GLAS-14-1-023	Cone Support
4	1	GLAS-14-1-024	Vee Support
5	1	GLAS-14-1-025	Flat Support
6	3	GLAS-14-1-026	Spring Support
7	1	GLAS-14-1-027	Dichroic & Fold Flat Base Plate
8	3	GLAS-14-1-028	Kinematic Spring Support
9	3	GLAS-14-1-029	Locking Ring
10	3	10mm Reference ball	Tooling Ball type 3 (Ballbiz.com)
11	3	9435K139	Compression Spring (McMaster-Carr)
12	3	ISO 4762 - M4 x 10	Hexagon Socket Head Cap Screw
13	12	ISO 4762 - M4 x 12	Hexagon Socket Head Cap Screw
14	18	ISO 4762 - M4 x 20	Hexagon Socket Head Cap Screw
15	24	BS 4464 - M4 Form A	Spring Washer

**Assembly Notes**

1. Tooling balls to be secured using suitable loctite.
2. Align vee to point at centre of cone.
3. Spring (11) and ring (9) to be assembled together with support block (6).

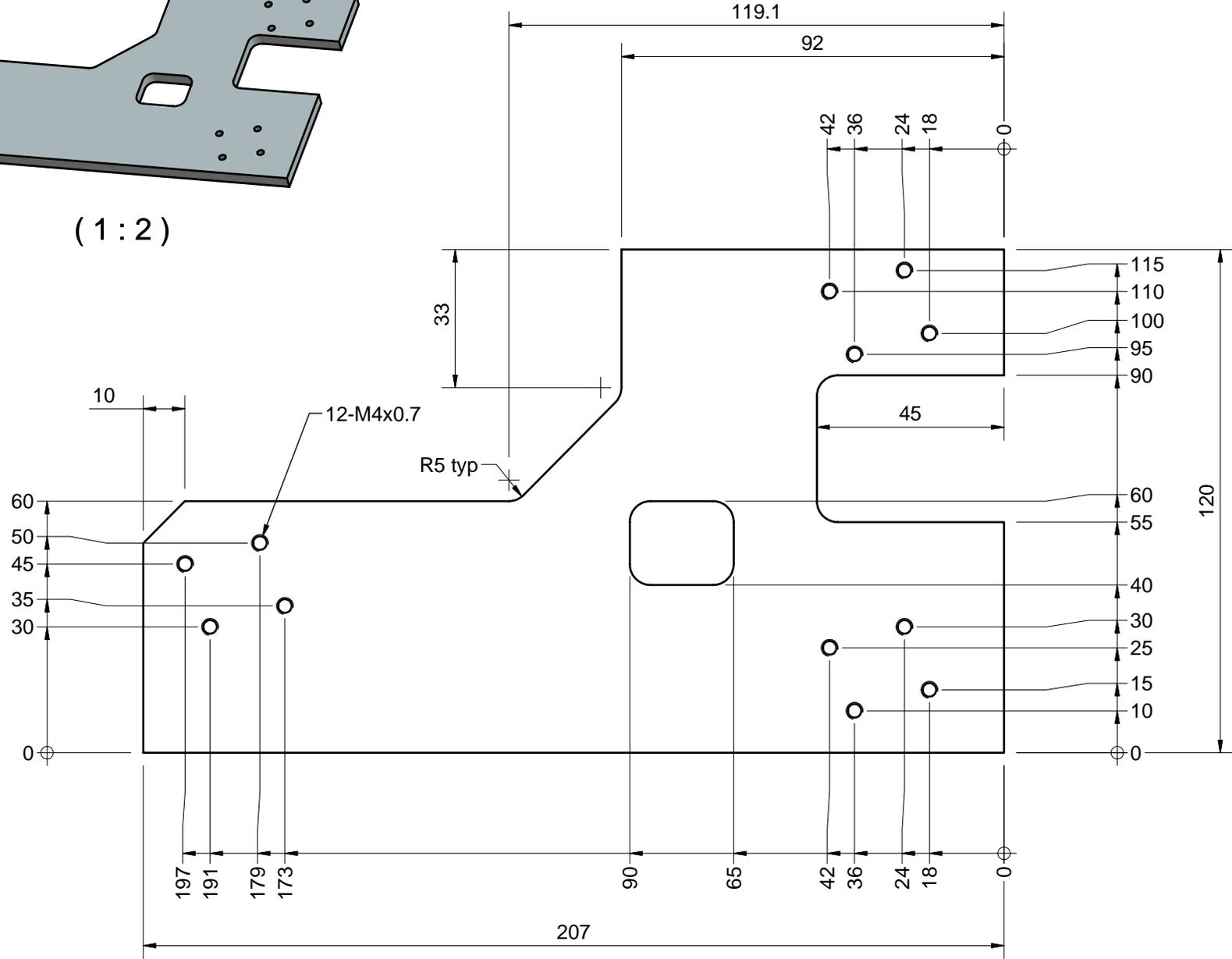


<small>UNLESS OTHERWISE STATED: All dimensions in mm General Tol: ± 0.1 Angular Tol: ± 0.25 Surface Finish (microns): 3.2</small>	Material	Drawn by jolley	Date 10/07/2006	Revision 1	<b>Dichroic &amp; Folding Flat Kinematic Support</b>
	Finish	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			
					Sheet 1 / 1



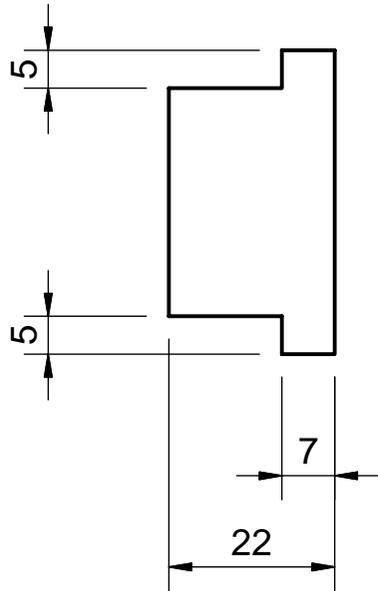
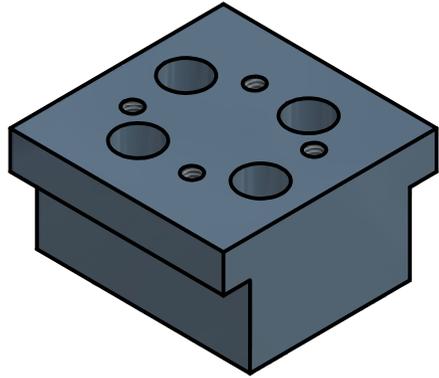
(1:2)

Remove Sharp Edges

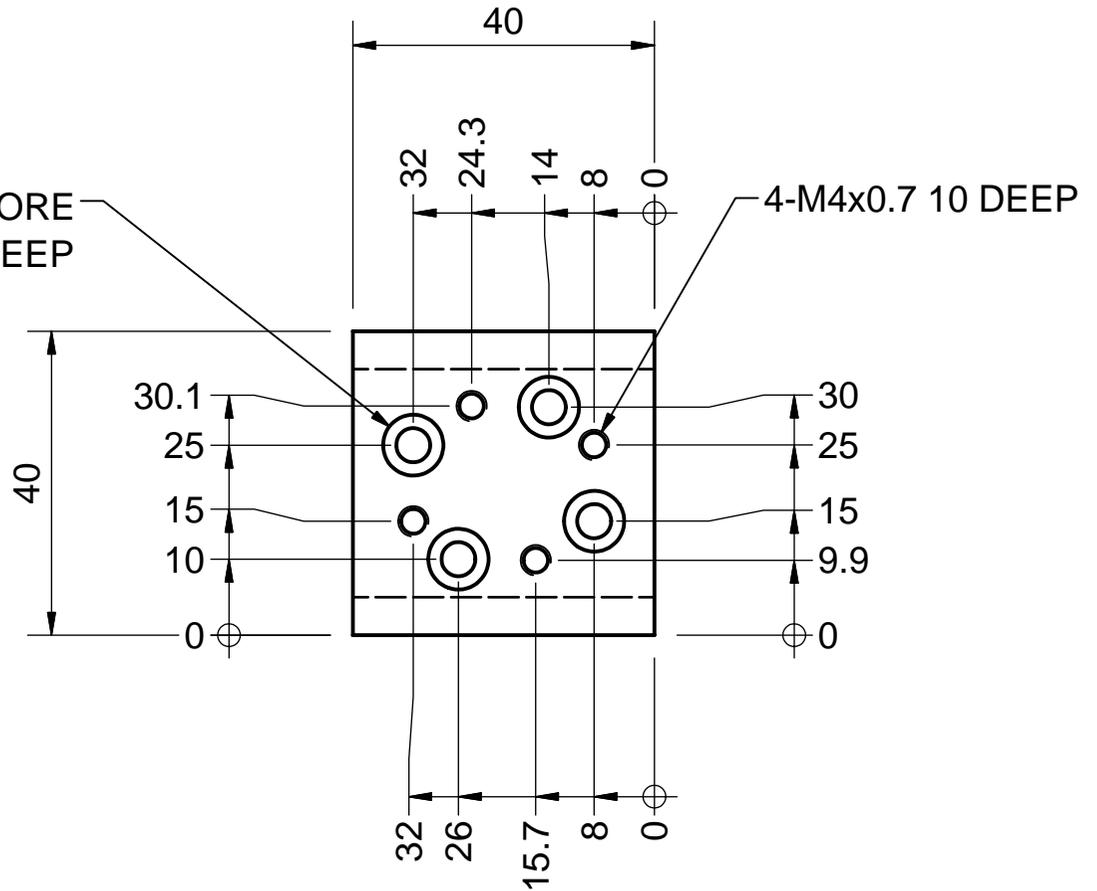


<p><b>UNLESS OTHERWISE STATED</b>          All dimensions in mm  <b>General Tol:</b> ± 0.1  <b>Angular Tol:</b> ± 0.25  <b>Surface Finish (microns):</b> 3.2  <b>REMOVE ALL SHARP EDGES</b>  <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes</small></p>	Material	Drawn by	Date	Revision	<h2>Dichroic Kinematic Base Plate</h2>		
	Stainless Steel	jolley	07/07/2006	1			
	304	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			File name	A3	Sheet
Finish	Chemical Black				GLAS-14-1-021		1 / 1

Remove Sharp Edges



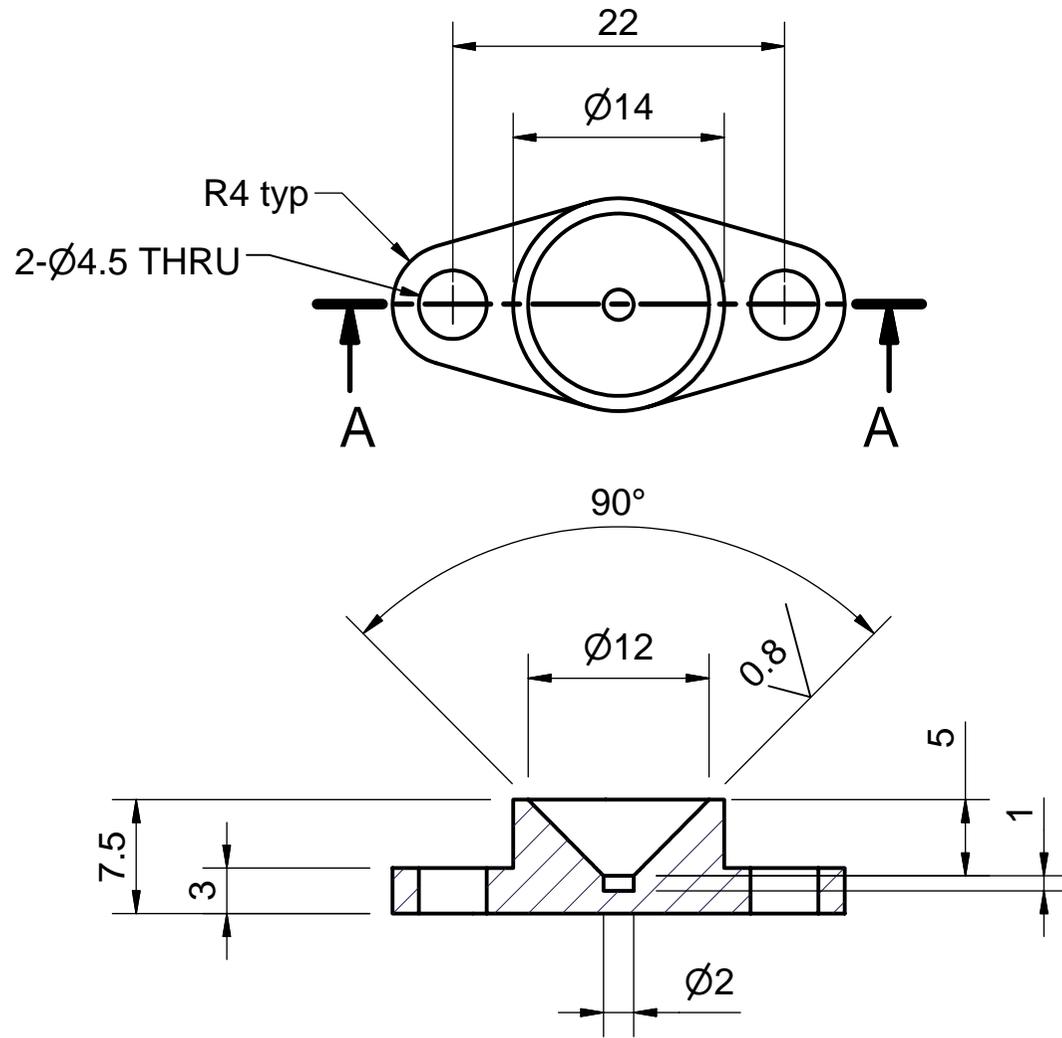
4- $\varnothing$ 4.5 CBORE  
 $\varnothing$ 8 x 8 DEEP



Third Angle

<b>UNLESS OTHERWISE STATED</b> All dimensions in mm <b>General Tol: <math>\pm</math> 0.1</b> <b>Angular Tol: <math>\pm</math> 0.25</b> <b>Surface Finish (microns): 3.2</b> <b>REMOVE ALL SHARP EDGES</b> <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes.</small>	Material	Drawn by	Date	Revision	<h1>Support Block</h1>		
	Stainless Steel 304	jolley	07/07/2006	1			
Finish	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			File name	A4	Sheet 1 / 1	
Chemical Black				GLAS-14-1-022			

Remove Sharp Edges



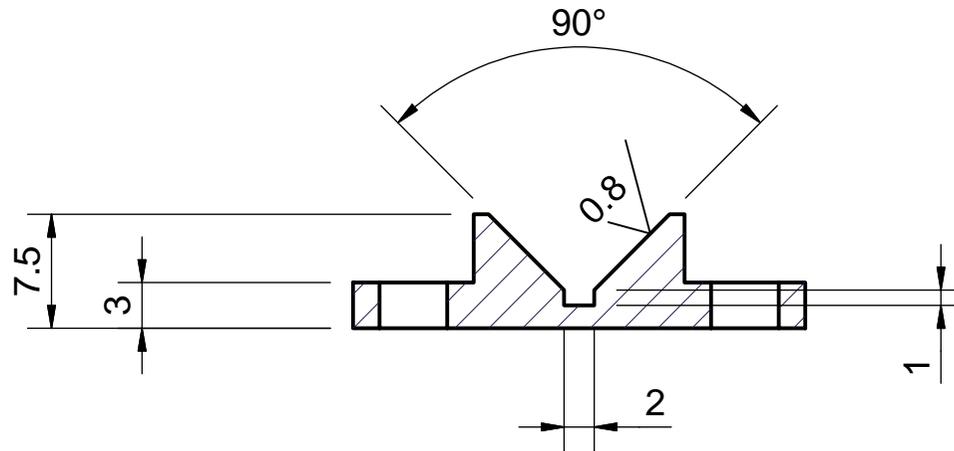
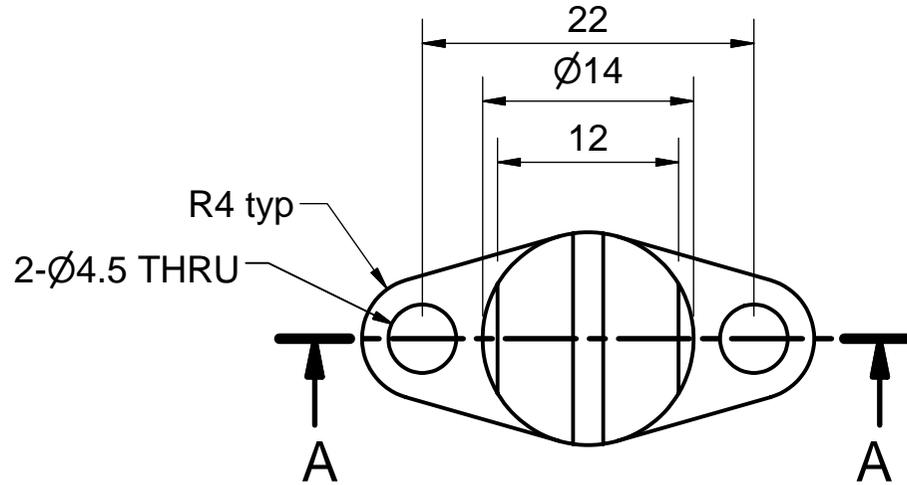
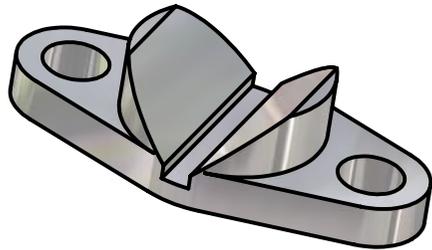
Material: Medium alloy steel  
817M40 fully softened. Stress  
relieve, harden and temper.  
Hardness 300 BH (32 Rc).

A-A ( 2 : 1 )

Third Angle

<b>UNLESS OTHERWISE STATED</b> All dimensions in mm <b>General Tol: ± 0.1</b> <b>Angular Tol: ± 0.25</b> <b>Surface Finish (microns): 3.2</b> <b>REMOVE ALL SHARP EDGES</b> <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes.</small>	Material	Drawn by	Date	Revision	<h2 style="text-align: center;">Cone Support</h2>		
	See Note	jolley	07/07/2006	1			
Finish	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			File name	A4	Sheet 1 / 1	
Electroless Nickel Plate				GLAS-14-1-023			

Remove Sharp Edges



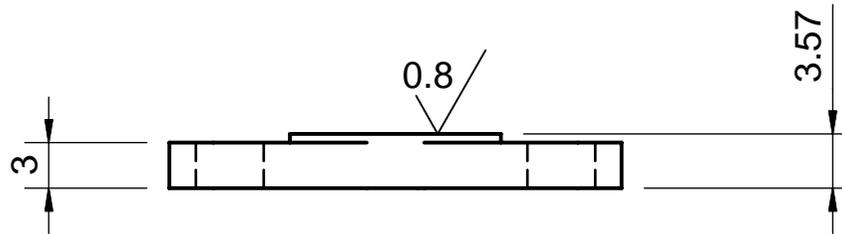
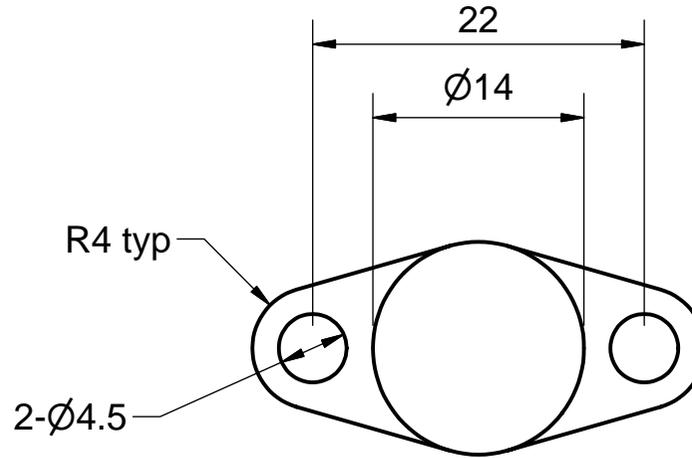
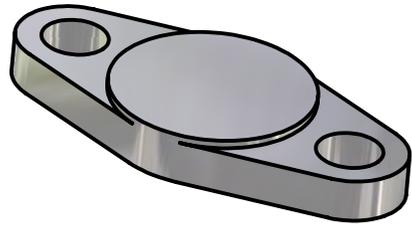
A-A ( 2 : 1 )

Material: Medium alloy steel  
817M40 fully softened. Stress  
relieve, harden and temper.  
Hardness 300 BH (32 Rc).



<small>UNLESS OTHERWISE STATED</small> All dimensions in mm <b>General Tol: ± 0.1</b> <b>Angular Tol: ± 0.25</b> <b>Surface Finish (microns): 3.2</b> REMOVE ALL SHARP EDGES <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes.</small>	Material	Drawn by	Date	Revision	<h2>Vee Support</h2>		
	see note	jolley	07/07/2006	1			
Finish	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			File name	A4	Sheet	
Electroless Nickel Plate				GLAS-14-1-024		1 / 1	

Remove Sharp Edges

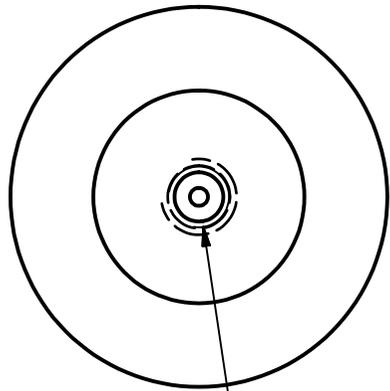


Material: Medium alloy steel  
817M40 fully softened. Stress  
relieve, harden and temper.  
Hardness 300 BH (32 Rc).

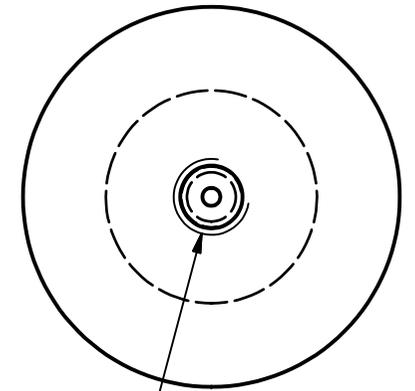
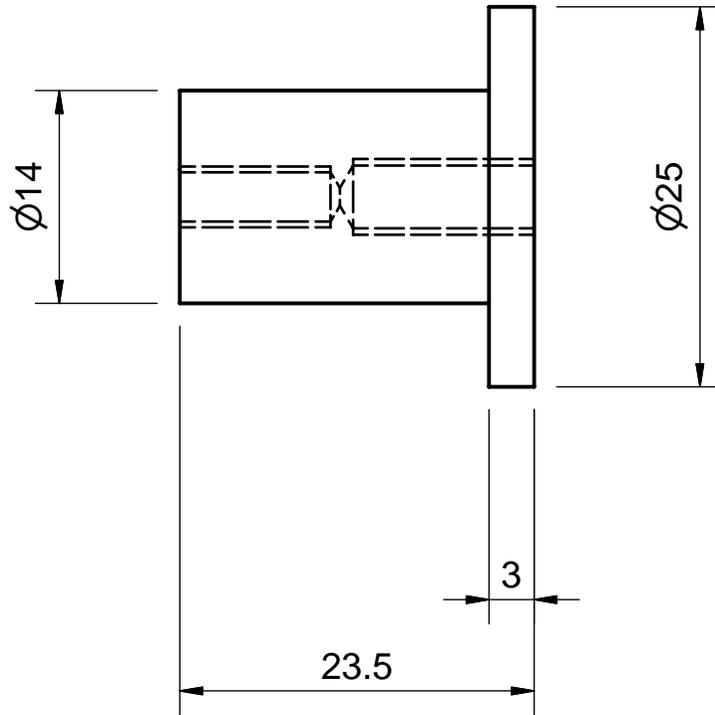
Third Angle

<b>UNLESS OTHERWISE STATED</b> All dimensions in mm <b>General Tol: ± 0.1</b> <b>Angular Tol: ± 0.25</b> <b>Surface Finish (microns): 3.2</b> <b>REMOVE ALL SHARP EDGES</b> <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes.</small>	Material see note	Drawn by jolley	Date 07/07/2006	Revision 1	<b>Flat Support</b>		
	Finish Electroless Nickel Plate	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400					

Remove Sharp Edges



M4x0.7 10 DEEP

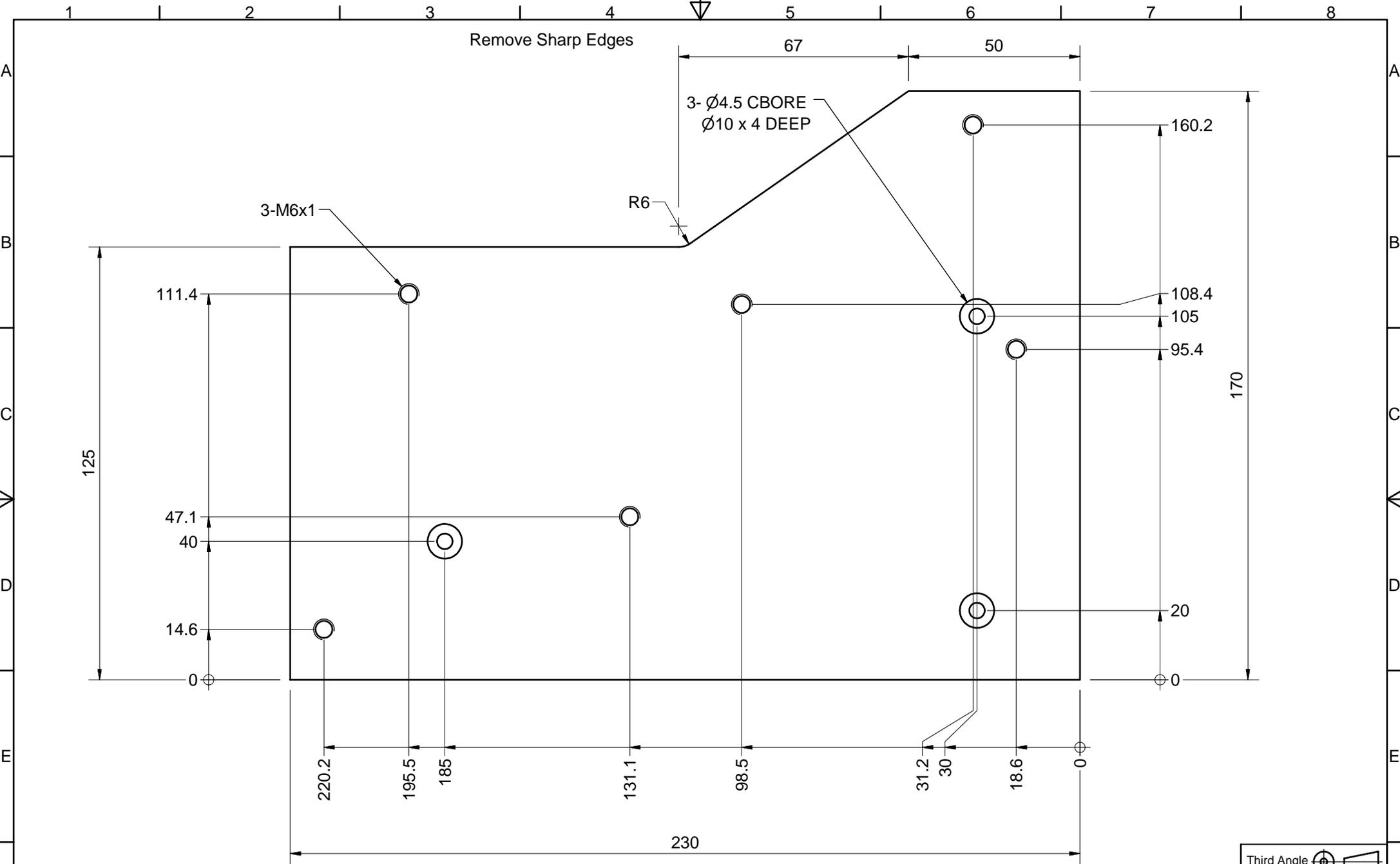


M5x0.8 12 DEEP

( 2 : 1 )



<b>UNLESS OTHERWISE STATED</b> All dimensions in mm <b>General Tol: ± 0.1</b> <b>Angular Tol: ± 0.25</b> <b>Surface Finish (microns): 3.2</b> <b>REMOVE ALL SHARP EDGES</b> <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes.</small>	Material	Stainless Steel	Drawn by	jolley	Date	07/07/2006	Revision	1	<h2>Spring Support</h2>		
		304	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			File name		GLAS-14-1-026			
	Finish	Clean									



Third Angle

**UNLESS OTHERWISE STATED**  
 All dimensions in mm  
 General Tol:  $\pm 0.1$   
 Angular Tol:  $\pm 0.25$   
 Surface Finish (microns): 3.2  
 REMOVE ALL SHARP EDGES  
This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes

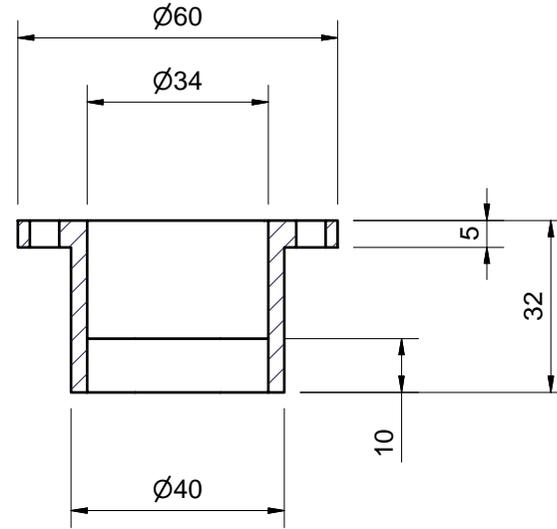
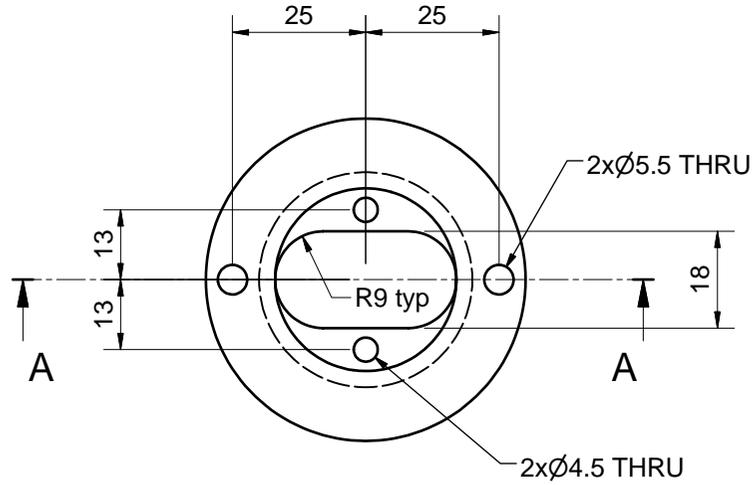
Material  
 Stainless Steel  
 304 (6mm thick)  
 Finish  
 Chemical Black

Drawn by  
 jolley  
 Date  
 07/07/2006  
 Revision  
 2  
 Isaac Newton Group of Telescopes  
 Apartado de Correos, 321  
 Santa Cruz de La Palma  
 +34 922 425 400

**Dichroic & Fold Flat Base Plate**  
 File name  
 GLAS-14-1-027  
 A3  
 Sheet  
 1 / 1

REV	DESCRIPTION	DATE
1	Original	7/07/2006
2	Tapped holes moved	17/07/2006

Remove Sharp Edges

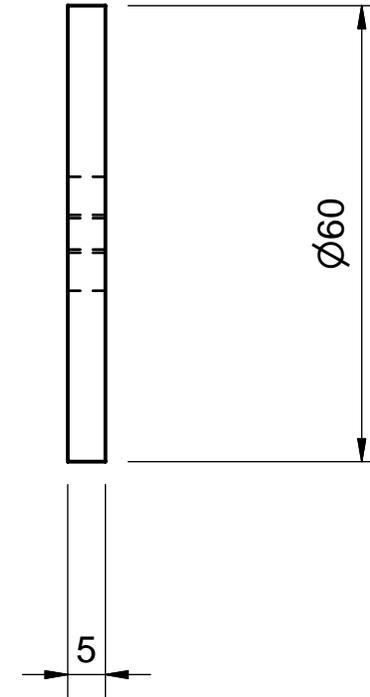
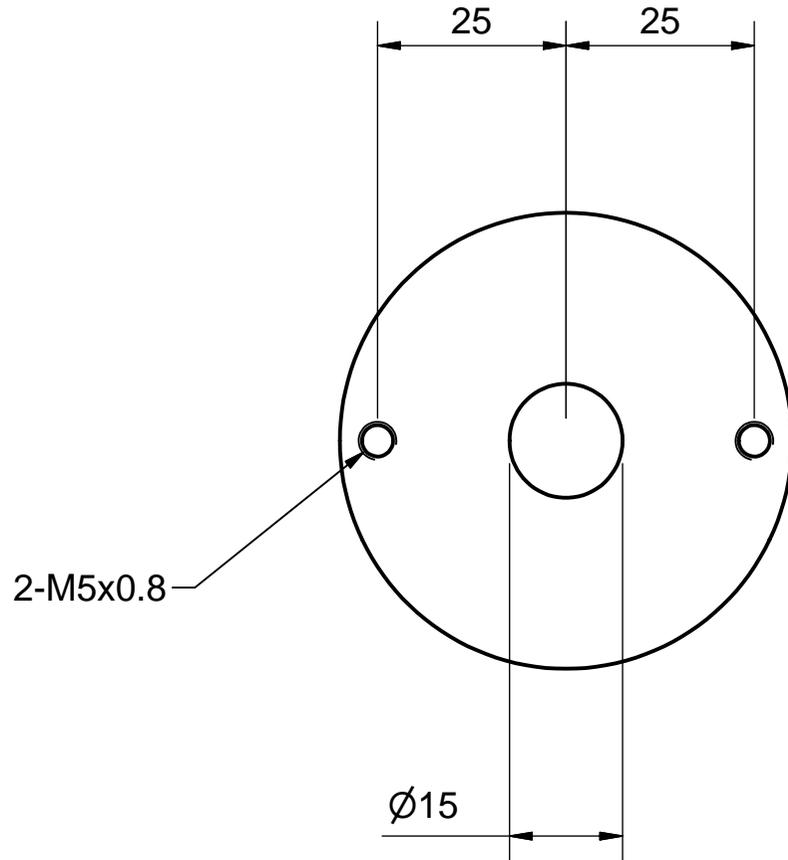


A-A



<p><b>UNLESS OTHERWISE STATED</b>                  All dimensions in mm                  General Tol: <math>\pm 0.1</math>                  Angular Tol: <math>\pm 0.25</math>                  Surface Finish (microns): 3.2                  REMOVE ALL SHARP EDGES                  This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes</p>	Material	Drawn by	Date	Revision	<p><b>Kinematic Spring Support</b></p>		
	Aluminium alloy	jolley	10/07/2006	1			
	BS1470 6082 T6	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			File name	Sheet	
Finish	Black anodise				GLAS-14-1-028	A3	1 / 1

Remove Sharp Edges



Third Angle

<b>UNLESS OTHERWISE STATED</b> All dimensions in mm <b>General Tol: ± 0.1</b> <b>Angular Tol: ± 0.25</b> <b>Surface Finish (microns): 3.2</b>	Material	Drawn by	Date	Revision	<b>Locking Ring</b>		
	Stainless Steel	jolley	10/07/2006	1			
<b>REMOVE ALL SHARP EDGES</b> <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes.</small>	304	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			File name	A4	Sheet
	Finish				Clean	GLAS-14-1-029	1 / 1